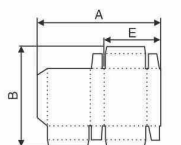
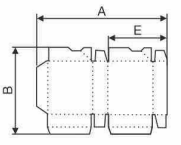
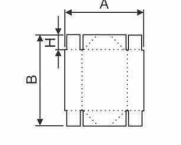
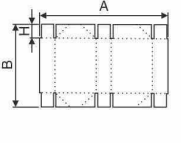


机器参数 Machine Parameters

XS-M1650/1850/2000A 适用于生产直线盒;
 XS-M1650/1850/2000B 适用于生产直线盒、锁底盒
 及双侧边贴盒等;
 XS-M1650/1850/2000C 适用于生产直线盒、锁底盒、
 双侧边贴盒及四六角盒等。

Suitable for straight line box
 Suitable for straight line box, crashlock box, double sides box
 Suitable for straight line box, crashlock box, double sides box,
 4 & 6 corner box

型号	Model	XS-M1650	XS-M1850	XS-M2000						
适用纸质	Suitable material	200-1200g/m ² , E/F/B/BE/AB三层或五层瓦楞纸 200-1200g/m ² , E/F/B/BE/AB three-layer or five layer corrugated paper								
工作速度调节范围	Speed range	0-300m/min								
点动速度	Inching speed	30m/min								
最大出纸宽度	Max blank width	1650mm	1850mm	2000mm						
		XS-M1650A	XS-M1650B	XS-M1650C	XS-1850A	XS-1850B	XS-1850C	XS-M2000A	XS-M2000B	XS-M2000C
机械尺寸(长*宽*高)	Dimension(L) Dimension(W*H)	18500mm	20500mm	22500mm	18500mm	20500mm	22500mm	18500mm	20500mm	22500mm
		2400x1800mm			2600x1800mm			2800x1800mm		
机械重量	Mechanical weight	13.5T	15T	17.5T	15T	16.5T	19T	16.5T	18T	20.5T
机械功率	Mechanical power	21kw	21kw	27kw	21kw	21kw	27kw	21kw	21kw	27kw
压缩空气	Compressed air				6bar					
空气压缩机能量	Air compressor capacity				10m ³ /h					
储气罐能量	Air tank capacity				60L					

型号	Model		XS-M1650	XS-M1850	XS-M2000B
Straight line box 直线盒 	A		300-1650mm	300-1850mm	300-2000mm
	B		170-1400mm	170-1400mm	170-1400mm
	E		140-820mm	140-920mm	140-990mm
Lock bottom box 锁底盒 	A		300-1600mm	300-1800mm	300-1950mm
	B		170-1400mm	170-1400mm	170-1400mm
	E		140-820mm	140-920mm	140-990mm
4 Corner box 四角盒 	A		160-1650mm	160-1850mm	160-2000mm
	B		160-1400mm	160-1400mm	160-1400mm
	H		35-150mm	35-150mm	35-150mm
6-corner box 六角盒 	A		160-1500mm	160-1700mm	160-1850mm
	B		160-1400mm	160-1400mm	160-1400mm
	H		35-150mm	35-150mm	35-150mm

*由于产品升级原故, 相关产品参数如有更改, 恕不另行通知!
 Due to the reason of product upgrade, relevant product parameters are subject to change without notice.

www.foldergluer-machine.com



XIESHUN
 协顺机械

XS-M1650/M1850/M2000



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 网址: https://www.foldergluer-machine.com



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Excellent manufacturer of folder-gluer equipment

About Us

关于我们

温州协顺机械设备有限公司是一家专业生产糊盒机的科技型企业，专业研制生产全自动糊盒机，全自动视觉检测清废机，检品糊盒一体机，瓦楞糊箱机等纸盒相关产品，型号规格齐全，功能广泛，公司还可以根据客户实际需求展开个性化定制服务。

公司将对产品持续改进、改善，不断研发新品，加大技术创新，为客户提供优质的产品和服务。可靠的品质是我们的承诺，一流的服务是我们的保障，诚信经营是我们的宗旨，共同进步是我们的追求。

Xieshun Folder Gluer Machinery(XGM) is a tech company specializing in production of high quality folder gluer machines. We offer customers cardboard box-related products with complete specifications and wide functions such as automatic high-speed folder gluer machines, automatic machine vision-based waste strippers, integrated folder gluer machines with on-line quality inspection function, and corrugated box gluer machines. We provide customers with customization services according to the actual demand as well.

Our company will continue to improve and refine our products and invest more in technological innovation and R&D of new products to bring customers unsurpassed quality and service. We promise reliable quality, guarantee first-class service, persist in honest management, and further together!



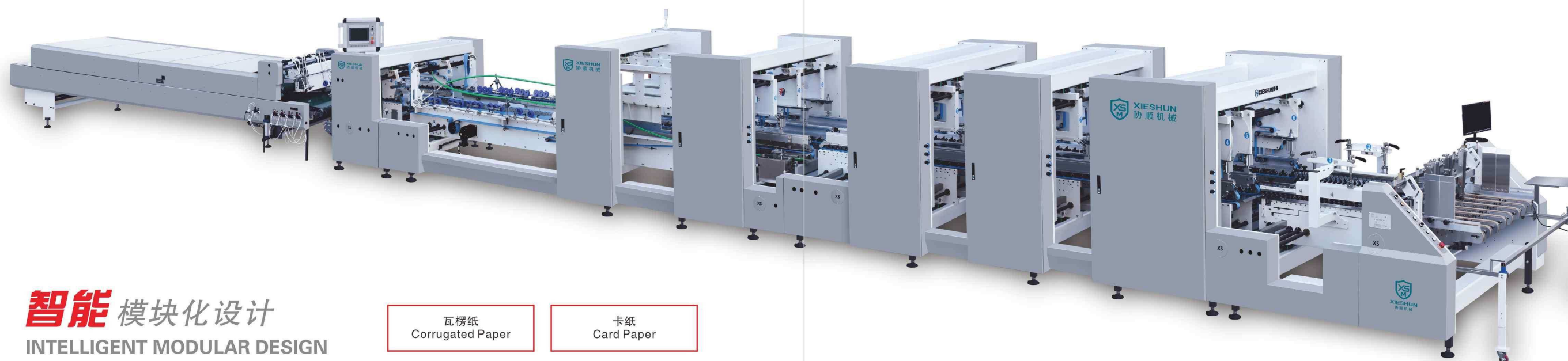
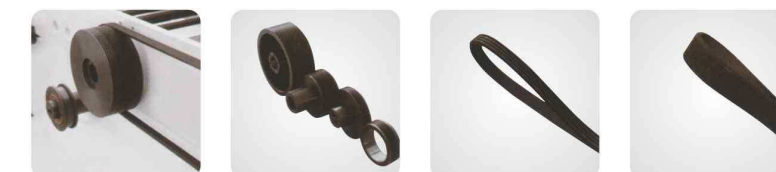
服务全球
SERVE THE WORLD

XS-M1650/M1850/M2000

全自动糊盒机 Automatic Folder Gluer



多楔带 Multi-Wedge Belt



智能模块化设计 INTELLIGENT MODULAR DESIGN

瓦楞纸
Corrugated Paper

卡纸
Card Paper

局部图展示 PARTIAL PICTURES OF MACHINE

01 | 飞达部 Feeder



- ◆The left and right side baffles are easy to lift.
- ◆The paper feeding belt of the paper feeding unit can be adjusted independently to ensure smooth paper feeding.
- ◆Servo motor, independent speed regulation to ensure uniform paper spacing.
- ◆Paper feeding suction device (optional).
- ◆Plate movement by linear guideway, adjust easily.

02 | 校正部 Alignment



- ◆The cardboard sent out by the paper feeding unit is corrected and guided by the correction unit to make the cardboard run in a straight line.
- ◆The upper pressure drive of the correction unit can be adjusted up and down to adapt to different cardboard thicknesses and provide stability guarantee.
- ◆Extra long alignment for guidance. 3 plates help to support wide corrugated paper.

03 | 二次压线部 Secondary Line pressing section



- ◆Secondary-creasing meet 3ply & 5ply cartons folding perfectly.
- ◆Secondary-creasing can align the fish tail.

04 | 预折部 Pre-folding Section



- ◆The segment left and right upper belt plates can be adjusted according to product requirements, which is fast and efficient.
- ◆It can efficiently complete the 180-degree pre-folding of the carton on line 1 and the 150-degree pre-folding of the 3rd line, optimizing the final forming effect.
- ◆Self-drive upper carriers, precise folding for corrugated boxes.

05 | 锁底部 Lock bottom



- ◆Three groups of carrier belt structure

06 | 四六角装置 4 & 6-corner Device



- ◆The electronic folding hook driven and controlled by the intelligent servo motor is installed on two independently controlled servo axes to accurately guide the folding of all the box flaps.
- ◆It can produce four-corner and six-corner boxes and other different types.
- ◆The human-machine interface is intelligently set, easy to operate, intuitive and easy to understand.

07 | 上胶部 Glue section



- ◆Mechanical left and right lower glue cylinders, with separate glue wheel and glue cylinder design, high speed without glue throwing, easy to clean and maintain.
- ◆The glue wheel is 20mm wide and can be replaced according to the product.

08 | 本折部 Folding Section



- ◆3-plate transmission belt plate structure.
- ◆The left and right outer folding belt speeds can be fine-tuned independently to ensure molding accuracy.
- ◆Extra wild outlet belt.
- ◆Self-drive upper carriers, precise folding for corrugated boxes.

09 | 输送部 Conveyor



- ◆Independent frequency conversion of separate motors.
- ◆Easy to adjust the upper and lower belt extension.
- ◆Equipped with high-speed electronic kick counter.

10 | 气动压床 Pneumatic press bed



- ◆In automatic mode, the box spacing is set, the belt speed and the host speed are proportionally linked, and the belt moves when the photoelectric detects the box.
- ◆In manual mode, the belt moves at a constant speed and is not affected by the host speed.
- ◆The pressure part adopts pneumatic pressing, the pressure control is more precise, and the product bonding effect is more guaranteed.



瓦楞纸
Corrugated Paper



卡纸
Card Paper



灰板
Grey Board