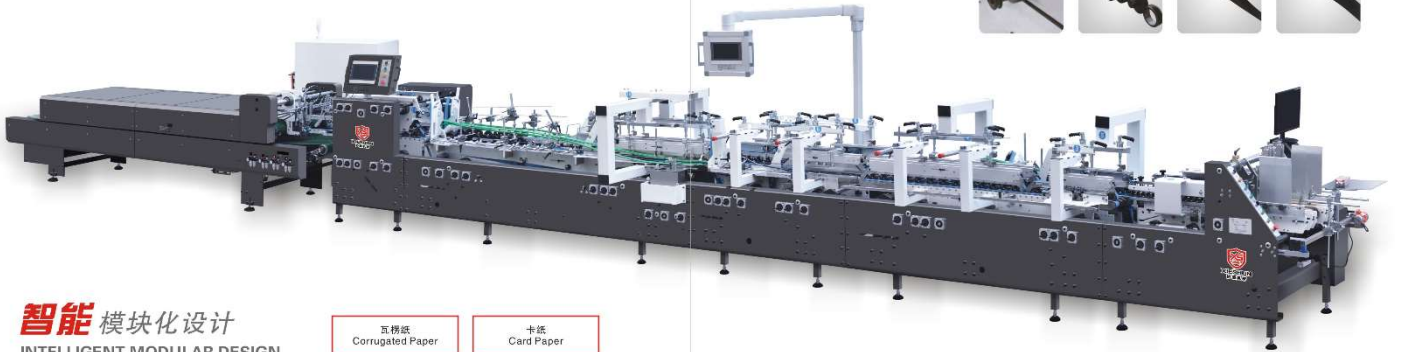


XS-650/850/1100

全自动糊盒机
Automatic Folder Gluer



多楔带 Multi-Wedge Belt



智能 模块化设计
INTELLIGENT MODULAR DESIGN

- 瓦楞纸 Corrugated Paper
- 卡纸 Card Paper



瓦楞纸
Corrugated Paper



卡纸
Card Paper



灰板
Grey Board



温州协顺机械设备有限公司
WENZHOU XIESHUN MACHINERY EQUIPMENT CO.,LTD

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网站二维码
Website QR Code

XS-650/850/1100

协顺糊盒机 · 专注好包装

XIESHUN FOLDER GLUER
FOCUS ON GOOD PACKAGING

WENZHOU XIESHUN MACHINERY EQUIPMENT
温州协顺机械设备

机器参数 Machine Parameters

XS-650/850/1100A 适用于生产直线盒；

XS-650/850/1100B 适用于生产直线盒、锁底盒及双侧边贴盒等；

XS-650/850/1100C 适用于生产直线盒、锁底盒、双侧边贴盒及四六角盒等。

Suitable for straight line box

Suitable for straight line box, crashlock box, double sides box

Suitable for straight line box, crashlock box, double sides box, 4 & 6 corner box

型号	Model	XS-650			XS-850			XS-1100		
适用纸质	Suitable material	200-800g/m ² 卡纸, N/F&E 瓦楞纸 200-800g/m ² cardboard and N/F&E flute corrugated board								
工作速度调节范围	Speed range	0-400m/min								
点动速度	Inching speed	30m/min								
最大出纸宽度	Max blank width	650mm			850mm			1100mm		
机械尺寸(长*宽*高)	Dimension(L) Dimension(W*H)	XS-650A	XS-650B	XS-650C	XS-850A	XS-850B	XS-850C	XS-1100A	XS-1100B	XS-1100C
		11000mm 1400x1600mm	12500mm 1400x1600mm	14000mm 1400x1900mm	11500mm 1600x1600mm	13000mm 1600x1600mm	15300mm 1600x1900mm	12000mm 1850x1600mm	13500mm 1850x1600mm	15800mm 1850x1900mm
机械重量	Mechanical weight	5T	5.5T	6T	6T	7T	8T	7T	8T	9T
机械功率	Mechanical power	14.2kw	14.2kw	18.6kw	18.5kw	19kw	23kw	18.5kw	19kw	23kw
压缩空气	Compressed air	6bar								
空气压缩机能量	Air compressor capacity	10m ³ /h								
储气罐能量	Air tank capacity	60L								

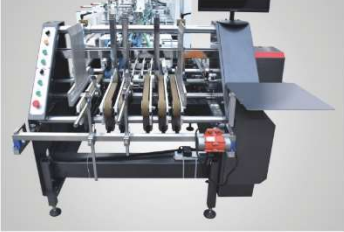
型号	Model		XS-650	XS-850	XS-1100
Straight line box 直线盒		A	130-650mm	160-850mm	170-1100mm
		B	100-600mm	100-900mm	100-900mm
		E	60-320mm	70-420mm	70-540mm
Lock bottom box 锁底盒		A	146-600mm	170-800mm	170-1050mm
		B	100-600mm	170-900mm	170-900mm
		E	60-320mm	80-420mm	80-540mm
4 Corner box 四角盒		A	150-600mm	160-800mm	160-1050mm
		B	160-600mm	160-800mm	160-800mm
		H	25-120mm	25-120mm	25-120mm
4 Corner box with lid 四角带盖盒		A	270-550mm	270-700mm	330-1020mm
		B	160-450mm	160-450mm	160-450mm
		H	25-120mm	25-120mm	25-120mm
6-corner box 六角盒		A	270-550mm	270-700mm	330-1020mm
		B	160-450mm	160-800mm	160-800mm
		H	25-120mm	25-120mm	25-120mm

*由于产品升级原故, 相关产品参数如有更改, 恕不另行通知!

Due to the reason of product upgrade, relevant product parameters are subject to change without notice.

局部图展示 PARTIAL PICTURES OF MACHINE

01 | 飞达部 Feeder



- ◆ Set up quickly and rapidly
- ◆ Variable speed independent servo motor
- ◆ Adjustable on the run
- ◆ Easy repeatability
- ◆ Light maintenance
- ◆ Feeds most types of materials
- ◆ Handles most box styles
- ◆ Feeder Air suction(optional)

02 | 校正部 Alignment



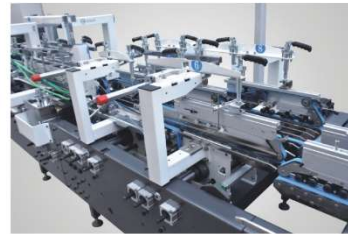
- ◆ The paperboard sent by feeder shall be corrected by the alignment to ensure go straight.
- ◆ The upper pressure drive can be adjusted up and down to adapt to different paperboard thickness.

03 | 预折部 Pre-folding Section



- ◆ 180° prebreaking of all boxes at high-speed, regardless of material
- ◆ Long prebreaker for perfectly flat glue flaps
- ◆ Extra wide lower left-hand belt ensures no marking
- ◆ High-speed re-opening plough
- ◆ Upper left conveyor displacement allows for more flexibility

04 | 锁底部 Lock Bottom



- ◆ Processes multiple-fold packaging
- ◆ Telescopic upper conveyors easily be adjustable to box format
- ◆ Allows for front panel folding

05 | 四六角装置 4 & 6-corner Device



- ◆ Fast set-up of all types, and most sizes, of 4 and 6-cornered boxes
- ◆ Speeds of up to 22,000 b/h
- ◆ Tilting frame adjusts to flap size
- ◆ Cable guides for 45° panel
- ◆ Modulated hook trajectory for high-speed, high-quality production
- ◆ Gluing guns are required for 4/6 corner boxes

06 | 下糊盒单元 Lower Gluing Unit



- ◆ Oversized stainless steel glue wheel for high-speed running
- ◆ Unique scraper device with micro-metric adjustment for precise gluing
- ◆ All components easily removable for quick cleaning

07 | 本折部 Folding Section



- ◆ Minimum folding device for folding down to 35 mm
- ◆ Choice of left, right or simultaneous folding
- ◆ Automatic belt tensioning ensures quicker makeready
- ◆ The left and right folding belt speed can be adjusted independently

08 | 输出部 Transfer Section



- ◆ Independent drive for complete control and faster job change
- ◆ Synchronized kicker adjusts to carton arrival time
- ◆ Adjustable transfer conveyors adapt to difficult box shapes
- ◆ Height adjustable for a perfect box stream

09 | 控制系统 Control Panel



- ◆ Using a 10-inch large screen, the operation is convenient and intuitive.
- ◆ Multiple languages are available.
- ◆ Memory function and remote control (optional).

10 | 输送部 Conveyor



- ◆ Integrated box stream regulator for precise stream intervals and faster running
- ◆ In manual mode, the belt moves at a constant speed and is not affected by the main motor speed.
- ◆ Pneumatic pressure control is more accurate, to ensure bonding effect.